# ESR Study of the Chromium Oxide-Alkali Metal Oxide Systems

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An ESR investigation of chromium oxide samples containing lithium, sodium, potassium, rubidium and cesium oxides has been carried out. Two kinds of defect structures attributed to  $Cr<sup>3+</sup>$  vacancies connected with occluded alkali metal ions and  $Cr^{6+}$  ions in the  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> lattice are discussed. The observed fine structure is interpreted by means of axially symmetric spin Hamiltonian and two different values for parameter D. The possibility for  $ACr<sub>a</sub>O<sub>s</sub>$  structure formation is also considered. The connection between these defect structures and the catalytic properties of the chromium catalyst is considered.

Alkali metal ions are commonly used as promoters in chromium-containing catalysts but little is known about the mechanism of their action.

In a previous paper  $(1)$ , we reported the results from an investigation of the  $Cr_2O_3$ - $K_2O$  system. The fine structure observed in the ESR spectrum of the samples was interpreted by means of an axially symmetric spin Hamiltonian for two different values of D. The observed fine structure was asiqued to defects which can be represented as  $K^+O^{2-}$ -Cr<sup>3+</sup>-O<sup>2-</sup>- $\Box$ -O<sup>2-</sup>, formed when K<sup>+</sup> ions are introduced in the  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> lattice. The evidence obtained supported the assumption that these defects affect the catalytic activity of chromium catalysts in the hydrocarbon conversion reactions.

The present investigation aims at studying similar defects formed when Li+, Na+, Rb<sup>+</sup>, and Cs<sup>+</sup> ions are introduced in the  $\alpha$ - $Cr_2O_3$  lattice. The correlation between ESR spectra parameters and the catalytic activity of the chromium catalysts or chromium oxide containing as promotors alkali metal ions is also discussed.

# EXPERIMENTAL METHODS

The samples studied were prepared by two different methods: (a) a wet mixture of CrO, and LiCl, NaCI, KCI, RbCl or

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CsCl in appropriate ratios was dried and then calcinated in air at 800°C; and (b) chromium hydroxide precipitated from chromium nitrate with ammonia, was dried at lOO"C, LiOH, NaOH or KOH was added, and the dried mixture was calcined in air at 800°C. Analytical grade reagents were used. The samples studied contained 2% alkali oxide and are characterized in Table 1.

The amount of surface  $Cr^{6+}$  ions was estimated by water extraction as  $CrO_4^{2-}$  and titration. The surface area of the samples was determined by low-temperature adsorption of air. The catalytic activity of the samples was determined for hydrogen peroxide decomposition by volumetric measurements.

The spectra were recorded on a JEOL-3BS spectrometer at an X-band frequency and a manganese standard was employed for the determination of the g-value and linewidth.

#### **RESULTS**

The ESR spectra of the samples 2, 3, 4, 5, and 6 of  $Cr_2O_3$  containing  $2\%$  Li<sub>2</sub>O,  $Na<sub>2</sub>O$ ,  $K<sub>2</sub>O$ ,  $Rb<sub>2</sub>O$ , or  $Cs<sub>2</sub>O$ , respectively, are shown in Figs. l-5. A fine structure is observed in all recorded spectra at room temperature. Sample 1 (without alkali

Designation	Alkali metal oxide in the sample $(2 \text{ wt } \%)$	Mode of preparation	Surface area $(m^2/g)$	Surface Cr <sup>6+</sup> $(mg/g \text{ sample})$	Catalytic activity for $H_2O_2$ concentration decomposition. W $\rm (cm^3/m^2~sec)$
1	pure $Cr_2O_3$	from $CrO3$	2.3	0.01	0.30
2	Li <sub>2</sub> O	from $CrO3$ and LiCl	0.3	0.06	0.15
3	Na <sub>2</sub> O	from $C_{r}O_{3}$ and NaCl	2.5	1.60	0.36
$\overline{\mathbf{4}}$	$K_2O$	from $CrO3$ and $KCl$	1.1	1.36	0.46
5	Rb <sub>2</sub> O	from $CrO3$ and RbCl	1.6	0.66	0.53
6	Cs <sub>2</sub> O	from $CrO2$ and $CsCl$	1.4	0.80	0.50
7	Li <sub>2</sub> O	from chromium hydroxide and LiOH		0.60	0.13
8	Na <sub>2</sub> O	from chromium hydroxide and NaOH		6.00	
9	K,O	from chromium hydroxide and KOH		4.70	

TABLE 1

metal) did not give rise to an ESR signal. structure as for samples 3 and 4 but with Most of the alkali in samples  $7, 8$ , and  $9$ remain because of the preparative pro-  $Li<sub>2</sub>O$  containing sample 7 gave only the cedure on the  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> surface and are signal at  $g = 1.91$ . mainly consumed for chromate phase for- Table 1 shows, that the samples studied mation. The ESR spectra of the samples 8 contained a considerable amount of  $Cr<sup>4+</sup>$ (Na<sub>2</sub>O) and 9 (K<sub>2</sub>O) exhibit the same fine ions removable as  $CrO<sub>4</sub><sup>2</sup>$  ions by water







FIG. 2. ESR spectrum of sample 3 at room temperature.



FIG. 3. ESR spectrum of sample 4 at room temperature.

extraction. Samples 7, 8, and 9 prepared oxide decomposition of the water-treated

under the conditions favorable for concen- samples was determined in the region of tration of alkali on the surface contain more conditions where the reaction obeys zero- $Cr<sup>6+</sup>$  ions, than samples 2, 3, and 4 respec- order kinetics and is not influenced by tively. Surface chromate phase formation diffusion. The catalytic activity was evaluwas also established by means of the optical ated by the volume of oxygen evolved from



FIG. 4. ESR spectrum of sample 5 at room temperature.

remission spectra bands at 25600 and 39000  $\pm 1$  m<sup>2</sup> of the catalyst surface per second at cm<sup>-1</sup> (2). 60<sup>°</sup>C.

After careful chromate phase water extraction no change in the shape and traction no change in the shape and DISCUSSION intensity of the fine structure in the ESR spectra was observed but the chromate The fine structure in spectra of the  $\alpha$ band in the optical spectra disappeared.

Catalytic activity for the hydrogen per-

 $Cr<sub>2</sub>O<sub>3</sub>$  samples containing potassium ions was explained (1) by defect structures



FIG. 5. ESR spectrum of sample 6 at room temperature.



FIG. 6. Defects representation in the corundum type lattice (projection on the (210) plane).

which can be represented as Cr<sup>3+</sup> vacancies connected with alkali ions (see Fig. 6). If the ionic radii of the alkali are taken into account it becomes evident that the only possible positions for them are the octahedral holes in the  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> lattice. Magnetic dilution of the antiferromagnetic phase of  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> by Cr<sup>6+</sup> ions creates favorable conditions for the appearance of an ESR signal. A fine structure in the ESR spectrum of  $Cr_2O_3$  samples containing  $Li_2O$  was observed by Slinkin and Fedorovskaja (3).

The spectra observed (Figs. 1-5) could be interpreted with an axially symmetric spin Hamiltonian of the form:

$$
\mathfrak{K} = g\beta H_z \hat{S}_z + D(\hat{S}_z^2 - \bar{Z}_z)
$$

In this study as in the previous one  $(1)$ , the method discussed by van Reijen (4) for approximate evaluation of the D constant for powdered samples was used. The polycrystalline samples will exhibit resonance

 $D_1$ 

Ionic radius, A

adsorption at values of the magnetic field H for which  $\partial H/\partial \cos \theta$  is small ( $\theta$  is the angle between the symmetry axis in the crystal and the direction of the field). From the theoretically calculated relations  $H_{res}/\theta$ the D terms for the experimental spectra were approximately evaluated. Similarly to the  $Cr_2O_3-K_2O$  system (1), for all samples studied two different values for D were obtained (Table 2). The resonance adsorption positions when  $\theta = 0$  for the corresponding  $D_1$  and  $D_2$  values are given in Figs. 1-5.  $D_1$  corresponds to a  $Cr^{3+}$  ion in positions 1 and  $D<sub>2</sub>$  to the same ion in position 2 on Fig. 6. The crystal field around the  $Cr^{3+}$  ion in position 1 is more strongly influenced by alkali metal ions than that of  $Cr^{3+}$  in position 2. The direction of the axial distortion is shown by arrows in Fig. 6.

A  $\rm ACr_3O_8$  structure formation renders another possibility for interpretation of the ESR spectra of alkali containing  $Cr_2O_3$ samples. It is known (5) that the compounds  $NaCr<sub>3</sub>O<sub>s</sub>$ ,  $KCr<sub>3</sub>O<sub>s</sub>$ ,  $RbCr<sub>3</sub>O<sub>s</sub>$ , and  $CsCr<sub>3</sub>O<sub>8</sub>$  with a monoclinic crystal lattice contain Cr3+ ions in an octahedral field and Cr6+ ions in tetrahedral environment. Similar type of  $Cr^{3+}$  and  $Cr^{6+}$  distribution is achieved in the orthorhombic  $LiCr<sub>3</sub>O<sub>8</sub>$  (6). Cr3+ and alkali ions are randomly distributed in the octahedral holes so it is quite possible that in these compounds the structures shown in Fig. 6 are likely to exist and  $Cr<sup>6+</sup>$  ions can also serve as magnetic diluents.

There are, however, many facts inconsistant with the above mentioned hypothesis for  $ACr<sub>3</sub>O<sub>8</sub>$  phase formation. It is well known, that  $ACr<sub>s</sub>O<sub>s</sub>$  compounds can be readily obtained by reduction of alkali chromate and bichromate with hydrogen at BOO-700°C (6). Specially planned experiments showed that under the above-

 $0.76$   $0.98$   $1.33$   $1.49$   $1.65$ 



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TABLE 2

mentioned conditions it was impossible to obtain samples which would give a fine structure in the ESR spectrum.  $ACr<sub>3</sub>O<sub>8</sub>$ compounds are stable in the temperature range of  $250-350$ °C and decompose completely above  $400^{\circ}$ C. In our case it was only possible to obtain a fine structure by means of a temperature treatment above 400°C. Another evidence against  $ACr<sub>3</sub>O<sub>8</sub>$  phase formation is the fact that this structure can not explain the appearance of two different D values in the ESR spectra. Fine structure spectra depend on the alkali concentration (1) which is also difficult to explain from the view point of discreet phase formation.

All these facts confirm the above conclusion that the introduction of alkali metal ions into the  $\alpha$ -Cr<sub>2</sub>O<sub>3</sub> lattice is a much more plausible cause for the appearance of a fine structure in the ESR spectra of the systems studied.

It is known, that as a result of  $Cr_2O_3$ interaction with lithium salts at high temperatures  $LiCrO<sub>2</sub>$  is formed (7). Slinkin and Fedorovskaja (3) ascribed the singlet in the ESR spectrum of  $Cr_2O_3$  with a high content of  $Li<sub>2</sub>O$  to the  $LiCrO<sub>2</sub>$  phase formed. Such a type of ESR signal is characteristic for  $Cr^{3+}$  ions in the cubic field of  $LiCrO<sub>2</sub>$  (NaCltype lattice) and the small linewidth observed corresponds to the exchange interaction between  $Cr^{3+}$  ions in the LiCrO<sub>2</sub> lattice (8). Accordingly we assigned signal at  $g = 1.91$  with a line width of 160 G in the spectra of samples 2 and 7 to  $LiCrO<sub>2</sub>$ formation. The preparative procedure of sample 7 is very unfavorable for introducing  $Li^+$  in the  $Cr_2O_3$  lattice and defect structure formation, thus only the signal due to  $LiCrO<sub>2</sub>$  phase is observed. The quantity of the chromate phase in the Licontaining samples is very small (Table 1) therefore most of the Li+ ions should be fixed in the insoluble  $LiCrO<sub>2</sub>$  phase.

It is previously established (1) that the defect structures and their changes under the working conditions of the chromium catalysts are linked with the catalytic activity in dehydrogenation and dehydrocyclization reactions of hydrocarbons. In Fig. 7 the correlation is given between experimental values for  $D_1$  and the catalytic



FIG. 7. Dependence between catalytic activity for hydrogen peroxide decomposition (W) of the sample studied and appropriate  $D_1$  values (open circles). Dependence between n-butane conversion over alumina-chromia catalysts containing  $2\%$  of Li<sub>2</sub>O, Na<sub>2</sub>O, K<sub>2</sub>O, Rb<sub>2</sub>O or Cs<sub>2</sub>O<sup>191</sup> and D<sub>1</sub> values found in this work (filled circles).

activity of samples 2, 3, 4, 5, and 6 for hydrogen peroxide decomposition. The same figure shows also the dependence between  $D_i$  and the dehydrogenation of *n*-butane over the chromium catalysts containing 2% of  $Li_2O$ ,  $Na_2O$ ,  $K_2O$ ,  $Rb_2O$  or  $Cs_2O$  at  $565^{\circ}$ C according to Fridshtein and Zimina (9). The correlation observed between the  $D_1$  value and the catalytic activity (Fig. 7) is in favor of the already mentioned considerations regarding the impotance of defect structures for the catalytic activity of the chromia catalysts. It is reasonable to assume that the extent of crystal field distortion is one of the most important factors determining the catalytic activity of the metal ion. The gradual change of the catalytic activity with the extent of the crystal field distortion corroborates this assumption.

The following conclusion can be drawn: the presence of defect structures arising from the introduction of alkali and  $Cr^{6+}$  ions in the  $Cr_2O_3$  lattice plays an important role in the catalytic activity. The same is true for some other corund type structures, for instance  $Al_2O_3$ -Cr<sub>2</sub>O<sub>3</sub> solid solution however the identification of defect structures by ESR is difficult because of the intense " $\beta$ phase" signal  $(10)$ . The role of the crystal field distortion should be emphasized.

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